



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3296-041

Job Sheet 213619



Part No: D3296-041

Job Qty: 10 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/20

Job Tracking No:

Due Date: 10/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	10/13/20		0.00	4.03	Small Fab - 1		OCT 19 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	10 pcs	10/14/20		0.00	10.00	QC 5 - 10		OCT 19 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 81		
							QC 5 - 82		
120	Powdercoat - 4 Black Sand -	10	10/14/20		0.00	0.78	Powdercoat - 1 - B4B		



Container No: S306973



Part: D3296-041

Job No: 213619

Serial No/Batch: S306973

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/19/20

Dart Aerospace Ltd.
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CANADA
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DAS
81
9-88

B4B

M156-440-

pcs

START: 11:30 O/T: 370° FINISH: 12:00.

130 QC 3

10

pcs

10/14/20

0.00 10.00

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

Powdercoat - 5 - B4B

Powdercoat - 6 - B4B

Powdercoat - 7 - B4B

Powdercoat - 8 - B4B

Powdercoat - 9 - B4B

Powdercoat - 10 - B4B

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

QC 3 - 87

QC 3 - 47

68-9

89

DAS

OCT 1

140 Small Fab - 2 - B4B

10

pcs

10/14/20

0.00 4.03

Small Fab - 1 - B4B

Small Fab - 2 - B4B

Small Fab - 3 - B4B

Small Fab - 4 - B4B

Small Fab - 5 - B4B

Small Fab - 6 - B4B

Small Fab - 7 - B4B

Small Fab - 8 - B4B

Small Fab - 9 - B4B

Small Fab - Various 1 - B4B

OCT 19 2020

150 QC 5

10

pcs

10/15/20

0.00 10.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

DAS

81

9-89

OCT 19 2020

160 Packaging 3-1 - Stock - B4B	10 pcs 5 pcs MLD	10/15/20	0.00 10.00	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	3-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	10 pcs 5 pcs MLD	10/16/20	0.00 10.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 9	28
				QC 21 - SA - 77	1-89
				QC 21 - SA - 28	

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3)
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location:_____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	5 10 pcs (1 ea)	100-Small Fab - 1	8306396
D3161-9	Hinge 17.0"	5 10 pcs (1 ea)	100-Small Fab - 1	8306439
D3296-1	Door Panel	10 pcs (1 ea)	100-Small Fab - 1	8306053
D3296-3	Door Panel	10 pcs (1 ea)	100-Small Fab - 1	8306075
MS20470AD4-6	Rivet, Universal Head	10 Ea (1 ea)	100-Small Fab - 1	8306029
D2137	Decal(No Step)	10 pcs (1 ea)	140-Small Fab - 2 - B4B	8305564
D2419	Handle	10 pcs (1 ea)	140-Small Fab - 2 - B4B	8187949
D2462	Neoprene Seal (\$Per Foot)	28.1660 pcs (2.8166 ea)	140-Small Fab - 2 - B4B	2140390
D2728-1	Dart Logo Label Small	10 pcs (1 ea)	140-Small Fab - 2 - B4B	8295088
MS20470AD4-4	Rivet, Universal Head	125 250 Ea (25 ea)	140-Small Fab - 2 - B4B	8196239
NAS1149DN632J	Washer	5 10 pcs (1 ea)	140-Small Fab - 2 - B4B	8256474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	10	7	0
	D3161-9	10	8	0
	D3296-1	10	1	0
	D3296-3	10	0	0
	MS20470AD4-6	10	421	0
140-Small Fab - 2 - B4B	D2137	10	6	0
	D2419	10	16	0
	D2462	28	322	0
	D2728-1	10	8,872	0
	MS20470AD4-4	250	13,372	0
	NAS1149DN632J	10	562	0

Part Specifications

Specifications could not be found.

Plex 9/30/20 1:00 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					